

# ecoflo® Control Valves



**COMPANY INTRODUCTION 2014** 



EGE Industrial Controls, Co., Ltd. is a manufacturer of pneumatic and electric control valves for the process control market. Wide experience gained in this sector since 1987 allows the company to provide field-proven solutions for control of temperature, pressure, flow, level, and other physical / chemical parameters in various process industries such as power plants, oil, gas, chemical plants, steel mills, water treatment and alike.

Our company is the proud founding member of ENOSAD (Association of Industrial Automation of Turkey, founded 2004)



#### EGE ENDÜSTRİYEL KONTROL



Innovative products based on engineering and technical know-how...

With 47 employees including 22 engineers and technicians...







Technical support onsite before- and after sales...



# **EGE**ENDÜSTRİYEL KONTROL



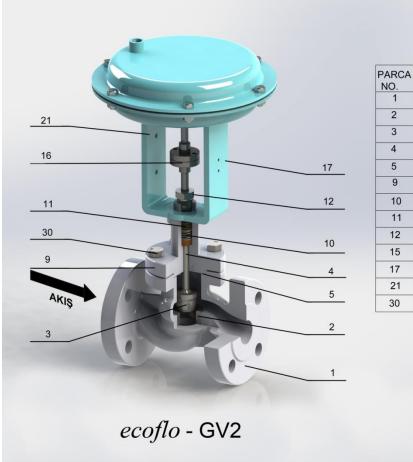


IN-HOUSE DESIGN,
MANUFACTURING,
ASSEMBLY AND TEST IN TOTAL
OF 2250 M<sup>2</sup> COVERED FACTORY
AREA IN 2 LOCATIONS





# SOLID MODELLING (SOLIDWORKS)



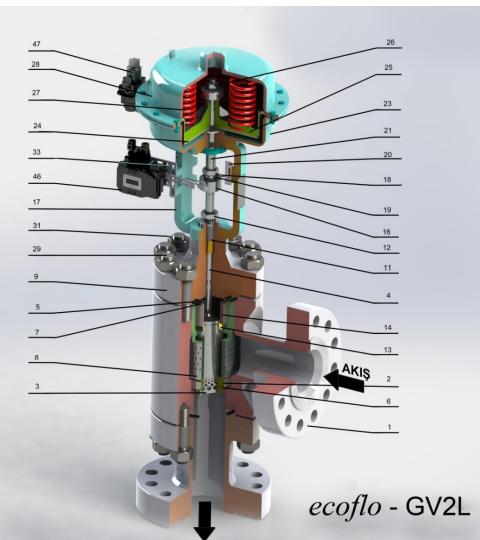
PARCA NO.	PARCA ADI	MALZEME			
1	GOVDE	GS-C25 (A216 WCB)			
2	SIT	AISI316			
3	TAPA (PLUG)	AISI316			
4	MIL	AISI316			
5	GOVDE CONTASI	GRAFIT			
9	SALMASTRA KUTUSU	ST52			
10	SALMASTRA BASKI YAYI	AISI316			
11	SALMASTRA ELEMANLARI	PTFE V-RINGS			
12	SALMASTRA BASKI SOMUNU	AISI304			
15	BAGLANTI SOMUNU	A15			
17	AKTUATOR AYAGI	K.ÇELİK			
21	AKTUATOR MILI	AISI316			
30	CIVATA	A2			

#### EGE ENDÜSTRİYEL KONTROL

#### ecoflo

PARCA NO.	PARCA ADI	MALZEME	
1	GOVDE	A182 F22/10CrMo 9-10	
2	SIT	AISI420+STL.	
3	TAPA (PLUG)	AISI420+STL.	
4	MIL	AISI420	
5	GOVDE CONTASI	METAL TAKV. GRAFIT	
6	SIT CONTASI	METAL TAKV. GRAFIT	
7	KAFES CONTASI	METAL TAKV. GRAFIT	
8	KAFES	AISI420	
9	SALMASTRA KUTUSU (KAPAK)	A182 F22/10CrMo 9-1 AISI420+STL. AISI420+STL. AISI420 METAL TAKV. GRAFI METAL TAKV. GRAFI METAL TAKV. GRAFI AISI420 ) A182 F22/10CrMo 9-1 GRAFIT S.S.	
11	SALMASTRA ELEMANLARI	GRAFIT	
12	SALMASTRA BASKI SOMUNU	S.S.	
13	RING	METAL TAKV. GRAFIT	
14	RING BASKI BURCU	AISI4140	
16	BAGLANTI PARCALARI	S.S	
17	AKTUATOR AYAGI	GGG-40	
18	SKALA GOSTERGE PLAKASI	S.S.	
19	KONTRA SOMUN	8.8	
20	SKALA	S.S.	
21	AKTUATOR MILI	S.S.	
23	AKTUATOR ALT GOVDESI	K.CELIK	
24	DIYAFRAM	TAKVİYELİ NBR	
25	PISTON	K.CELIK	
26	PISTON SOMUNU	8.8	
27	AKTUATOR YAYI	Y.CELIGI	
28	AKTUATOR UST GOVDESI	K.CELIGI	
29	SAPLAMA	10.9	
31	SOMUN	8.8	
33	POZISYONER BRAKETI	S.S.	
46	POZISYONER	2	
47	FILTRE REGULATOR	-	

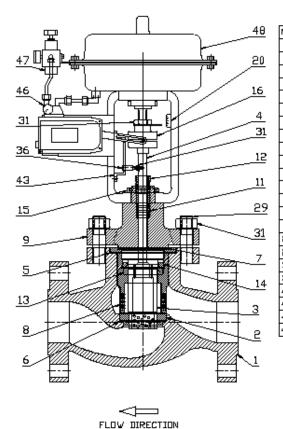
 $\it ecoflo$  -  $\it GV2L$ 







# COMPUTER AIDED DESIGN (AUTOCAD)

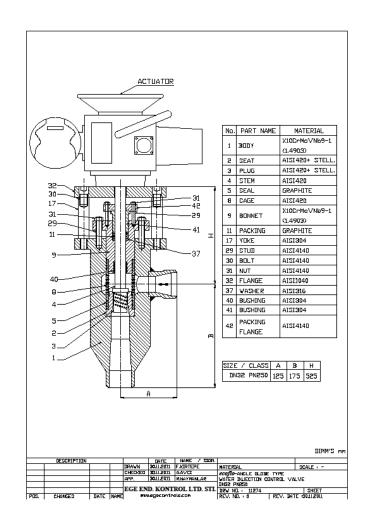


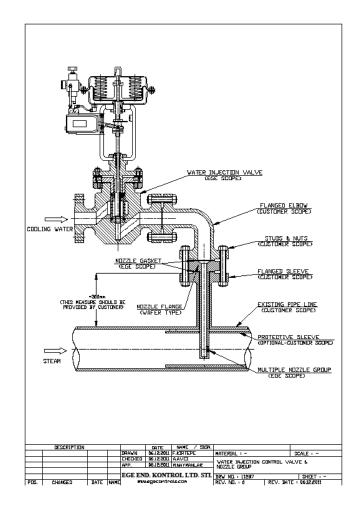
NO.	PART NAME	MATERIAL
1	BCDY	WC9
2	SEAT	5.5.420
3	PLUG	\$.\$.420
4	STEM	\$.\$.420
5	BODY SEAL	GRAPHITE.
6	SEAT SEAL	GRAPHITE
7	CAGE SEAL	GRAPHITE
8	CAGE	5.5.420
9	BONNET	WC9/4140
11	PACKING	GRAPHITE .
12	PACKING NUT	S.S.
13	RING	GRAPHITE.
14	RING NUT	4140
15	CONNECTION NUT	S.S.
16	COUPLING	2.2.
<b>2</b> D	SCALE	2.2.
29	מוזדמ	4140
31	MPL	<b>6</b> .8
36	PIN	\$.\$.
43	FIXING BRACKET	S.S.
46	POSITIONER	_
47	AIR FILTER REG	-
48	ACTUATOR	-

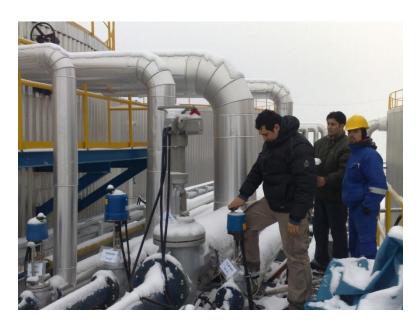




# COMPUTER AIDED DESIGN (AUTOCAD)







Detailed site survey by expert staff before and after sales



Determination of process conditions in-place in order to precisely understand customer needs and to avoid future problems



#### Seminars and trainings in our offices or at customer site...







#### Technical trainings on-site...





# PRODUCT RANGE



The existing range of valve types includes;

BALL VALVES

BUTTERFLY VALVES

ANGLE-SEAT VALVES



## GLOBE CONTROL VALVES





PNEUMATIC CONTROL VALVES

ELECTRIC CONTROL VALVES



Typical control applications include regulation of;

```
PRESSURE

FLOW RATE

LEVEL
```



#### ecoflo-GV PNEUMATIC CONTROL VALVES



- ecoflo-GV series pneumatic control valves are designed for the control of liquids, gases, and steam from size DN15 (1/2") up to DN500 (20").
- Globe valves are a traditional solution for most of the industrial applications thanks to its long-term seat tightness, robust construction, and a wide variety of construction materials. They are preferred mostly for regulation duty due to their proper flow characteristics for this purpose.





#### ecoflo-GV ELECTRIC CONTROL VALVES



#### Smartcon Actuators

- Smart valve actuator with digital local control and full programmability for stroke and torque limit adjustments besides full operational configuration.
- Multi-line backlit LCD operator interface
- Easy programming via 2 contactless magnetic switches
- Internal high-resolution potentiometer for precise position sensing
- Self-adjustment of valve stroke
- Internal history memory for past operation data, open-close and alarms reporting
- Optional remote-mount kit for harsh (hot, dirty) environment or for excessive plant vibration as well as for easy access to actuator controls.





# **Body Materials**Cast Steel

- A216 WCB / 1.0619
- A216 WC6 / 1.7389
- A217 WC9 / 1.7379
- CF8M / 1.4571





# **Body Materials**Forged Steel

- A105 / 1.5415
- A182 F11 / 1.7335
- ▶ A182 F22 / 1.7380
- A182 F91 / 1.4903
- A182 F316 / 1.4401





#### **Working Conditions**

- 292 bar max.
- ▶ 600°C max.
- From ANSI 150 to ANSI 4500 to ANSI B16.34 (PN16 ... PN630)





#### MAXIMUM WORKING PRESSURE (bar) vs WORKING TEMPERATURE (°C) ANSI B16.34

PRESSURE CLASS	VALVE BODY MATERIAL				WORKING TEMPERATURE (°C)										
	Forg	ed Steel	Cast	Steel	38	100	200	300	400	425	500	525	550	575	600
	EN	ANSI	EN	ANSI											
ANSI 600 PN 100	1.5415	A105	1.0619	WCB	100	92	87	77	69	57					
	1.7335	A182 F11	1.7389	WC6	100	100	95	85	73	70	50	36	25	17	
	1.7380	A182 F22	1.7379	WC9	100	100	97	85	73	70	55	43	30	21	
	1.4903	A182 F91	-	C12A	100	100	97	85	73	70	56	51	49	46	39
	1.4401	A182 F316	-	-	99	84	71	63	58	58	54	50			
	1.5415	A105	1.0619	WCB	153	139	131	116	103	86					
ANGLOOG	1.7335	A182 F11	1.7389	WC6	155	154	143	128	109	105	75	54	38	26	
ANSI 900 PN 160	1.7380	A182 F22	1.7379	MC8	155	154	146	128	109	105	83	64	46	31	
	1.4903	A182 F91	-	C12A	155	154	146	128	109	105	84	77	74	70	58
	1.4401	A182 F316	-	-	148	126	106	94	88	87	82	75			
	1.5415	A105	1.0619	WCB	250	231	219	193	172	143					
ANSI 1500 PN 250	1.7335	A182 F11	1.7389	WC6	250	250	239	214	183	175	126	90	63	44	
	1.7380	A182 F22	1.7379	WC9	250	250	243	214	183	175	138	108	76	52	
FN 230	1.4903	A182 F91	-	C12A	250	250	243	214	183	175	140	128	124	117	97
	-	A182 F316	-	-	248	210	178	158	147	145	136	126		İ	İ
	1.5415	A105	1.0619	WCB	400	386	365	322	287	239	$\overline{}$				
	1.7335	A182 F11	1.7389	WC6	400	400	399	357	304	292	210	151	105	73	l .
ANSI 2500 PN 400	1.7380	A182 F22	1.7379	WC9	400	400	400	357	304	292	231	180	127	87	
PN 400	1.4903	A182 F91	-	C12A	400	400	400	357	304	292	234	214	207	195	110
	1.4401	A182 F316	-	-	400	351	297	263	245	242	227	210			
	1.5415	A105	1.0619	WCB	500	478	452	399	355	296					
	1.7335	A182 F11	1.7389	WC6	500	500	494	442	376	362	260	187	130	90	
ANSI 3100 PN 500	1.7380	A182 F22	1.7379	WC9	500	500	500	442	376	362	286	223	157	107	
	1.4903	A182 F91	-	C12A	500	500	500	442	376	362	290	265	256	248	136
	1.4401	A182 F316	-	-	500	435	368	326	303	300	281	260			
	1.5415	A105	1.0619	WCB	630	630	630	580	517	431					
ANSI 4500 PN 630	1.7335	A182 F11	1.7389	WC6	630	630	630	630	548	526	378	272	190	132	
	1.7380	A182 F22	1.7379	WC9	630	630	630	630	548	526	417	325	230	157	
	1.4903	A182 F91	-	C12A	630	630	630	630	548	526	422	386	374	351	292
	1.4401	A182 F316	-	-	630	630	534	474	441	436	410	378			

<sup>\*</sup>Above table is based on ANSI B16.34. Given PN ratings are only approximate equivalents of given ANSI classes.

DIN 1.0619 → GS-C25

DIN 1.5415 → 15Mo3

DIN 1.4903 → X10CrMoVNb 9-1

DIN 1.7335 → 13CrMo4-4

DIN 1.7380 → 10CrMo9-10

DIN 1.7389 → GS-17CrMo5-5

DIN 1.7379 → GS-17CrMo9-10

# EGE ENDÜSTRİYEL KONTROL

- ANSI/ISA-75.01.01 (IEC 60534-2-1 Mod) 2007
   Flow Equations for Sizing Control Valves
- ANSI/ISA-75.08.01&06-2002 (R2007) Face-to-Face Dimensions for Integral Flanged Globe-Style Control Valve Bodies (Class 125, 150, 250, 300, 600, 900, 1500, and 2500) / EN 558-1
- ANSI/ISA-75.08.05-2002 (R2007) Face-to-Face Dimensions for Buttweld-End Globe-Style Control Valves (Class 150, 300, 600, 900, 1500, and 2500)
- ANSI/ISA-75.19.01-2001 (R2007); API598; ANSI/FCI 70-2
   ISO EN 12266; IEC 60534-4 Hydrostatic Testing of Control Valves
- ANSI/ISA-75.11.01-1985 (R2002) Inherent Flow Characteristic and Rangeability of Control Valves
- ISA-75.07-1997 Laboratory Measurement of Aerodynamic Noise Generated by Control Valves

- Leakage Class IV; Class V; Class VI to ANSI/FCI 70-2 2006 (IEC 60534-4)
- Factory Certificate to EN10204 3.1 (Chemical Composition and Mechanical Tests for Body and Hydrostatic Tests)
- Third Party Test Certificate to EN10204 3.2 (Germanischer Lloyd, TÜV, or as per client request)

# **BALL VALVES**

PNEUMATIC BALL VALVES

**ELECTRIC BALL VALVES** 

V-BALL VALVES



#### ecoflo-BV PNEUMATIC & ELECTRIC BALL VALVES

- ecoflo-BV series pneumatic and electric ball valves are designed for the control of liquids and gases from size DN15 (1/2") up to DN500 (20"). Larger sizes are also available for specific use.
- Designed either for 2-way or 3-way function, ball valves feature negligible pressure drop due to their construction allowing a full flow passage, use with fluids containing limited solid particles or use with viscous fluids.





#### ecoflo-VBV V-BALL VALVES

- Available from size DN25 (1") up to DN300 (12"), ecoflo-VBV series V-ball control valves provide a high control accuracy in a wide range of industrial applications where the process fluids contain slurries, solid particles or high fiber levels.
- These valves are very popular in paper & pulp mills and mining industries.
- Additionally these valves can be used with any other utility application like control of steam, condensate, water, air, etc., with a high flow capacity and a high turn-down ratio due to their straight-through design.



## **BUTTERFLY VALVES**



#### ecoflo-BT PNEUMATIC & ELECTRIC BUTTERFLY VALVES

- ecoflo-BT series pneumatic and electric butterfly valves are designed for the control of liquids and gases from size DN50 (2") up to DN2000 (80").
- Butterfly valves find their major applications in most of the process industries as well as in water distribution networks, thanks to their compact design, light weight, and economy especially for larger sizes.
- Butterfly valves are used mainly for on-off control applications, whereas they are also preferred for regulation service with limited control precision.





## ANGLE-SEAT VALVES

#### ecoflo-AS PNEUMATIC & ELECTRIC VALVES

- ecoflo-AS series angle-seat (y-pattern) pneumatic and electric valves are designed as on-off or control valves for liquids, gases, and steam in 8 different sizes from DN15 (1/2") up to DN80 (3").
- With stainless steel or brass body as standard, these valves meet the needs of various industries with their multi-purpose use and compact dimensions.





#### RETROFIT JOBS

- MODIFICATION ON EXISTING VALVES
- CHANGE THE VALVE BODY AND KEEP THE OLD ACTUATOR
- CHANGE THE ACTUATOR AND KEEP THE OLD VALVE BODY
- CONVERT THE MANUAL VALVE INTO ACTUATED VALVE





# MAJOR REFERENCE LIST



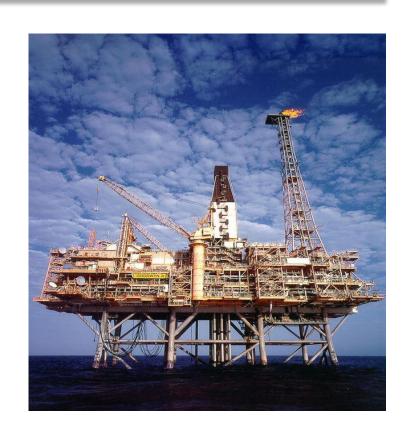
#### **POWER PLANTS**

- AK ENERGY
- AKSA ENERGY
- BOSEN ENERGY
- EREN ENERGY
- EÜAS STATE POWER PLANTS
- GAMA POWER SYSTEMS
- OKA ENERGY
- PALMET ENERGY
- ALES ENERGY
- AGE ENERGY
- UGUR ENERGY
- ZORLU ENERGY
- LOSHAN POWER PLANT (IRAN)
- SHAZEND POWER PLANT (IRAN)



#### OIL & GAS

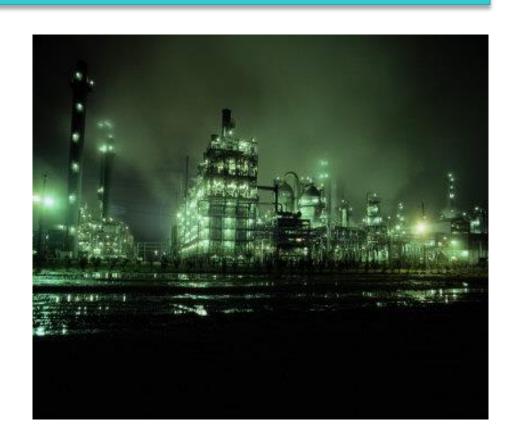
- AGIBA OIL REFINERY (EGYPT)
- ABADAN OIL REFINERY (IRAN)
- SOCAR (AZERBAIJAN)
- NIS GAZPROM NEFT (SERBIA)
- CETCO OILFIELD SERVICES / AGIP KCO (SINGAPORE)
- TUPRAS (TURKISH OIL REFINERIES, INC.)
- BOTAS (TURKISH OIL & GAS TRANSPORTATION INC.)
- PETKIM PETROCHEMICAL INC. (TURKEY)





#### CHEMICAL PLANTS

- GEMLIK FERTILIZER
- GREEN CHEMICALS
- HENKEL (GERMANY)
- KORUMA KLOR
- MAURI MAYA BURNS PHILP (AUS)
- RECKITT BENCKISER (UK)





#### **IRON & STEEL**

- BORCELIK (ARCELOR GROUP)
- ▶ ERDEMIR
- ISDEMIR
- KARDEMIR
- KHUZESTAN STEEL (IRAN)





#### PAPER & PULP

- HALKALI PAPER
- HAYAT PAPER
- MOPAK PAPER
- GULF PAPER(SAUDI ARABIA)
- YASHLIK PAPER (TURKMENISTAN)





#### MINE PROCESSING

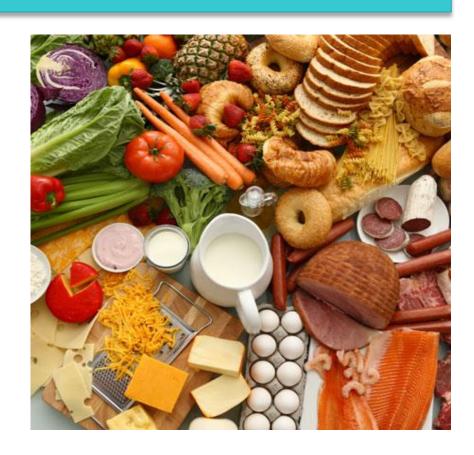
- ICI SODA ASH (PAKISTAN)
- ETI BORAX
- ETI COPPER
- ETI SODA ASH
- SODA SAN, KROMSAN





#### **FOOD**

- COCA COLA
- DANONE
- KENT GIDA (CADBURY SCHWEPPES)
- NESTLE
- TURKISH SUGAR
- TURK TUBORG





#### **AUTOMOTIVE**

- BOSCH ELECTRICAL SYSTEMS
- OTOYOL-IVECO
- RENAULT





#### **OTHER SECTORS**

#### **PHARMACEUTICAL**

- ECZACIBASIWATER TREATMENT
- DENIZ SU (AQUAMATCH)
- MIKRONCEMENT
- LAFARGE
- NUH
- SET GROUP

